

Finish Paint Touch-Up Procedure

Millerbond

**High Performance
Factory Finish Coat**

Millerbond factory finish is an electrostatically applied liquid finish system consisting of a Zinc Rich Polyurethane Primer, followed by a state of the art I² Aliphatic Polyurea topcoat. The zinc rich polyurethane primer is applied at nominal 3 mils DFT and the topcoat is applied at nominal 2.5 mils DFT. Millerbond is designed for use on aluminum, steel and galvanizing. Factory supplied touch-up paint is to be used for any minor scratches in the finish coat.

Recommended procedure for touch-up of the I² Aliphatic Polyurea topcoat is as follows;

- 1) Clean area to be touched up. Lightly sand area as needed to ensure proper adhesion of touch-up paint. Use a scotch brite pad or sand paper with a 300-grit minimum.
- 2) Mixing I² Aliphatic Polyurea topcoat: Use 1 part component B (clear base) to 1 part component A (color base).
- 3) Stir contents thoroughly before applying paint to surface. Pot life of touch-up paint is approximately 20 to 30 minutes depending of environment conditions.
- 4) Touch-up areas as needed with paint brush. Paint will dry in approximately 30 minutes.